Amendments to the Specification

The paragraphs starting at page 3, line 14 and ending at line 17 have been amended as follows.

 $\label{eq:Figure 5} Figure \ 5 \ is \ an \ enlarged \ detail \ of \ Figure \ 4 \ showing \ the \ core \ during \ the \ cutting \\ operation, \ and$

Figure 6 is an enlarged detail of Figure 4 showing the cutter head and its supports, the cutting operation,

The paragraph starting at page 5, line 4 and ending at line 12 has been amended as follows.

The core support 300 comprises a two pairs 302 and 304 of robust square section solid support members located at about one metre apart within the trough 134 (as see in Figure 2.7). The support members of each pair are mounted in a carrier plates 306 and 308 which are each supported on intermediate plates 310 and 321 and is are secured to the floor 150 of the trough 134. The members 302 and 304 are mounted on the carrier plates in such a way that they can move relative thereto transversely to the trough 134. The carrier plates 306 and 308 are mounted on the intermediate plates 310 and 231 in such a way that they can be moved slightly transversely to the trough 134 to ensure that the members 302 and 304 are centrally located in the trough 134.